

	CROMARZINC	SPECIFICATIONS
		Rev. 0 – Ed. 1

SPECIFICATIONS AND FIELDS OF EMPLOYMENT

Synthetic zinc phosphate-based rust preventer characterized by a high covering and an excellent adherence and anticorrosion power. Thanks to its features, it is employed as a primer for the painting of iron, steel and sheet zinc with synthetic enamels.

COMPOSITION

Glycerophthalic resins, activated zinc phosphate, special extenders and additives.

METHODS OF APPLICATION

New Iron

Remove any trace of dust, degrease using a nitro thinner and apply one coat of CROMARZINC. If necessary, apply a second coat of product after 24 hours. Once the product is completely dry (24 hours), the surface is ready for the enamel application.

Rusty iron

Remove carefully any detached rusted part, degrease using a nitro thinner and apply one or two coats of CROMARZINC at an interval of 24 hours from each other. In case of particularly hard rust, apply one coat of rust converter NOXIFER, let it act for 24 h., wash out accurately any trace of non-reacted NOXIFER and apply one coat of CROMARZINC rust converter. When the support is completely dry (24hours), the surface is ready for the enamel application.

Sheet zinc

Remove any trace of dust, degrease using a nitro thinner and apply one coat of CROMARZINC diluted in 30% of turpentine. Once the product is completely dry (24 hours), the surface is ready for the enamel application.

TECHNICAL DATA

SPECIFIC WEIGHT:	1,350 – 1,400 +/- 0,5% Kg./lt. (according to the specific dye)
FILM ASPECT:	matt
COLOURS:	white – yellow
VISCOSITY:	160" – 180" Ford cup 4
YIELD:	8 - 12 m ² /litres per coat
DILUTION:	5 – 10% with turpentine
PACKAGE:	20 – 2,5 – 0,500 lt. tin-plated containers available
DRYING:	2 hours out of dust, 6-7 hours to the touch, 24 hours completely dry
OVERPAINTING DEGREE:	24 hours
APPLICATION:	paintbrush, roller, spray
PRESERVATION:	24 months in the intact packages, away from temperature changes

ITEM OF SPECIFICATIONS

Application, on iron supports, of two coats of lead minium-based rust preventer like CROMARZINC produced by Spiver Ltd.
Price inclusive of the material and implementation, except the scaffoldings per square metre: €.....

NB The above-mentioned data are susceptible of variations. Spiver Ltd. is not responsible for any negative result depending on the application of the product out of the Company's control and on the agents unrelated to the product quality.